

Tabular heat exchanger CHM10

First cooling stage of green beer:

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|--|
| Concept of an exchanger -- WP4 - 20 |
| Design Duty: |

| | | | Side 1 | Side 2 |
|------------------------------------|------|---|---------------|---------------|
| Medium | | : | Beer | Water |
| Input temperature | °C | : | 98 | 20 |
| Output temperature | °C | : | 26 | 60 |
| Flow | kg/h | : | 1501,2 | 3047,2 |
| Max. allowed pressure waste | kPa | : | 20 | 20 |

Physical Properties of Fluid:

| | | | | |
|------------------------|-------------------|---|-------|-------|
| Reference Temperature | °C | : | 67 | 41 |
| Viscosity | cP | : | 0,54 | 0,64 |
| Viscosity Wall | cP | : | 0,698 | 0,558 |
| Density | kg/m ³ | : | 977,5 | 990,4 |
| Specific Heat Capacity | kJ/kg,°C | : | 4,077 | 4,176 |
| Thermal Conductivity | W/m,°C | : | 0,633 | 0,632 |

Designed Plate Heat Exchanger:

| | | | | |
|---|-----------------------|---|-----------|-------------|
| Power | kW | : | | 105 |
| Total heat transfer surface | m² | : | | 1,68 |
| Log Mean Temperature Difference | °C | : | 17,71 | |
| Overall H.T.C. | W/m ² ,°C | : | 3751/3543 | |
| Calculated pressure waste | kPa | : | 2 | 18,4 |
| Number of canals | | : | 24 | 25 |
| Connection Diameter | mm | : | 32 | 32 |
| Number of Heat Transfer Units | NTU | : | 3,501 | 1,017 |
| Total number of desks | | : | | 50 |
| Reserve of heat transfer surface | % | : | | 6 |
| Fouling Factor | m ² ,°C/kW | : | 0,016 | |

Second cooling stage of green beer

Concept of an exchanger – WP5 - 30

Design Duty:

| | | | Side 1 | Side 2 |
|------------------------------------|------|---|---------------|-------------|
| Medium | | : | Pivo | Voda |
| Input temperature | °C | : | 26 | 2 |
| Output temperature | °C | : | 7 | 20 |
| Flow | kg/h | : | 1501,2 | 2304 |
| Max. allowed pressure waste | kPa | : | 20 | 20 |

Physical Properties of Fluid:

| | | | | |
|-------------------------------|-------------------|---|--------|-------|
| Reference Temperature | °C | : | 21,5 | 11 |
| Viscosity | cP | : | 1,31 | 1,27 |
| Viscosity Wall | cP | : | 1,538 | 1,137 |
| Density | kg/m ³ | : | 1009,6 | 999,7 |
| Specific Heat Capacity | kJ/kg,°C | : | 4,001 | 4,202 |
| Thermal Conductivity | W/m,°C | : | 0,579 | 0,589 |

Designed Plate Heat Exchanger:

| | | | | |
|---|-----------------------|---|-------------|-------------|
| Power | kW | : | 48 | |
| Total heat transfer surface | m ² | : | 1,65 | |
| Log Mean Temperature Difference | °C | : | | 9,46 |
| Overall H.T.C. | W/m ² ,°C | : | | 3285/3097 |
| Calculated pressure waste | kPa | : | 7,2 | 14,2 |
| Number of canals | | : | 14 | 15 |
| Connection Diameter | mm | : | 32 | 32 |
| Number of Heat Transfer Units | NTU | : | 3,066 | 1,903 |
| Total number of desks | | : | | 30 |
| Reserve of heat transfer surface | % | : | | 6 |
| Fouling Factor | m ² ,°C/kW | : | | 0,019 |

Warranty: 36 months

